

SUPERCUT II

Reference: 10475

1. General description

High performance cutting oil for all metals. Because of its outstanding EP properties, particularly suited for machining difficult metals and high resistance alloys. Extends tool and die life. Lubricates and cools efficiently.



2. Features

- Balanced lubrication and excellent cooling reduces friction and provides an increased tool life.
- Lowers operating temperatures and allows for higher operating speeds.
- Stable foam formulation.
- Safe on all metal surfaces, does not stain.
- Convenient 360° (including inverted position) spray valve for aerosols.

3. Applications

- Standard cuttting operations.
- Standard metals and alloys for machining.

4. Directions

- Shake well before use.
- Spray from a short distance.
- Repeat frequently during the application.
- To remove residues or excess product, use one of the CRC cleaners.
- \bullet A safety data sheet (MSDS) according to EC Regulation N° 1907/2006 Art.31 and amendments is available for all CRC products.



Manufactured by:

CRC Industries Europe byba

www.crcind.com

Touwslagerstraat 1 9240 Zele Belgium Tél.: (32)(0) 52/45.60.11 Fax : (32)(0) 52/45.00.34





SUPERCUT II

Reference: 10475

NOTE: The product can also be used to upgrade simple cutting oils (use 5% or more), but compatibility and performance should be checked for each case.

5. Typical product data (without propellant)

	Aerosol	Bulk
Appearance	foam	Liquid
Color	amber	amber
Odour	Characteristic odor	Characteristic odor
Density	0.879 g/cm3 (@ 20°C)	0.879 g/cm3 (@ 20°C)
Dynamic viscosity	55.99 mPa.s (@ 20°C)	55.99 mPa.s (@ 20°C)
Kinematic viscosity	23.09 mPa.s (@ 40°C)	23.09 mPa.s (@ 40°C)
Flash point active product	>170 °C	>170 °C
4-ball weld load active product	4800 N	4800 N
4-ball wear active product	0.18 mm	0.18 mm

6. Packaging

Aerosol 12x300 ML

Bulk 20 L

4x5 L 6x1 L

All statements in this publication are based on service experience and/or laboratory testing. Because of the wide variety of equipment, conditions of use and the unpredictable human factors involved, we recommend that our products are tested on-the-job prior to use. All information is given in good faith but without warranty neither expressed nor implied. This Technical Data Sheet may already have been revised as a result of a change in legislation, availability of components or newly acquired experiences. The latest and only valid version of this Technical Data Sheet will be sent to you upon simple request or can be found on our website: www.crcind.com We recommend that you register on our website for this product, thus enabling you to automatically receive any future updates.

Version CRC_GREEN-SUPERCUT_II-20090619

Date 19/06/2009



Manufactured by:

CRC Industries Europe byba

www.crcind.com

